



# Depressed Center Grinding Wheel



For Metal



For Stainless Steel



For Stone

## For Stainless Steel / INOX

STAINLESS	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty
		mm	inch		m/s	rpm (min-1)	
 Type-27 DEPRESSED CENTRE GRINDING WHEEL		100x6x16	4x1/4x5/8	WA36N	80	15,300	200
		115x6x22.23	4-1/2x1/4x7/8			13,300	100
		125x6x22.23	5x1/4x7/8			12,250	100
		180x6x22.23	7x1/4x7/8	8,500		50	
		230x6x22.23	9x1/4x7/8	6,650		50	
				WA36O			

## For Metal

METAL	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty
		mm	inch		m/s	rpm (min-1)	
 Type-27 DEPRESSED CENTRE GRINDING WHEEL		100x6x16	4x1/4x5/8	A24S	80	15,300	200
		115x6x22.23	4-1/2x1/4x7/8			13,300	100
		125x6x22.23	5x1/4x7/8			12,250	100
		180x6x22.23	7x1/4x7/8	8,500		50	
		230x6x22.23	9x1/4x7/8	6,650		50	

## For Stone / Masonry

MASONRY	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty
		mm	inch		m/s	rpm (min-1)	
 Type-27 DEPRESSED CENTRE GRINDING WHEEL		100x6x16	4x1/4x5/8	C24R	80	15,300	200
		115x6x22.23	4-1/2x1/4x7/8			13,300	100
		125x6x22.23	5x1/4x7/8			12,250	100
		180x6x22.23	7x1/4x7/8	8,500		50	
		230x6x22.23	9x1/4x7/8	6,650		50	

## For Metal Heavy Duty

METAL	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty
		mm	inch		m/s	rpm (min-1)	
 Type-27 DEPRESSED CENTRE GRINDING WHEEL		100x6x16	4x1/4x5/8	Z24R	80	15,300	200
		115x6x22.23	4-1/2x1/4x7/8			13,300	100
		125x6x22.23	5x1/4x7/8			12,250	100
		180x6x22.23	7x1/4x7/8	8,500		50	
		230x6x22.23	9x1/4x7/8	6,650		50	

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**SAFETY FIRST** Always use properly guarded tools, follow maximum operating speed recommendation and wear proper face and body protection.



# Cut-off Wheel



## For Metal

### Chop-Saw Machines



METAL	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty
		mm	inch		m/s	rpm (min-1)	
Type-41	FLAT CUT-OFF WHEEL	305x3.0x25.4	12x1/8x1	A36P	80	5,100	25
		355x3.0x25.4	14x1/8x1			4,400	25
		405x3.5x25.4	16x1/8x1			3,400	25

## For Stone / Masonry



MASONRY	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty
		mm	inch		m/s	rpm (min-1)	
Type-41	FLAT CUT-OFF WHEEL	100x3.0x16	4x1/8x5/8	C30T	80	15,300	200
		115x3.0x22.23	4-1/2x1/8x7/8			13,300	200
		125x3.0x22.23	5x1/8x7/8			12,250	200
		180x3.0x22.23	7x1/8x7/8			8,500	100
		230x3.0x22.23	9x1/8x7/8			6,650	100
Type-42	DEPRESSED CENTRE CUT-OFF WHEEL	100x3.2x16	4x1/8x5/8	C30T	80	15,300	200
		115x3.2x22.23	4-1/2x1/8x7/8			13,300	200
		125x3.2x22.23	5x1/8x7/8			12,250	200
		180x3.2x22.23	7x1/8x7/8			8,500	100
		230x3.2x22.23	9x1/8x7/8			6,650	100

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## For Metal



METAL	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty
		mm	inch		m/s	rpm (min-1)	
Type-41	FLAT CUT-OFF WHEEL	100x2.0x16	4x5/64x5/8	A46S	80	15,300	200
		105x1.0x16	4x3/64x5/8	A60S		15,300	400
		115x3.0x22.23	4-1/2x1/8x7/8	A30R		13,300	200
		125x3.0x22.23	5x1/8x7/8			12,250	200
		180x3.0x22.23	7x1/8x7/8			8,500	100
		230x3.0x22.23	9x1/8x7/8			6,650	100
Type-42	DEPRESSED CENTRE CUT-OFF WHEEL	100x3.0x16	4x1/8x5/8	A30T	80	15,300	200
		115x3.2x22.23	4-1/2x1/8x7/8			13,300	200
		125x3.2x22.23	5x1/8x7/8			12,250	200
		180x3.2x22.23	7x1/8x7/8			8,500	100
		230x3.2x22.23	9x1/8x7/8			6,650	100

## For Stainless Steel / INOX



STAINLESS	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty
		mm	inch		m/s	rpm (min-1)	
Type-41	FLAT CUT-OFF WHEEL	100x1.0x16	4x3/64x5/8	A60T	80	15,300	240
		115x1.0x22.23	4-1/2x3/64x7/8			13,300	240
		125x1.0x22.23	5x3/64x7/8			12,250	240
		180x1.6x22.23	7x1/16x7/8			8,500	100
		230x1.9x22.23	9x5/64x7/8			6,650	100





# Flexible Grinding Wheel



## RESIBON FLEXIBLE GRINDING WHEELS

Combine the advantages of depressed center grinding wheels and resin fiber discs (sanding discs). Because of their flexibility, they put more grinding surface on the job and will grind faster and last longer. Flexibility also enables a closer fit between the wheel and the job, which results in a smoother finish. There is also less vibration and operator fatigue with a flexible grinding wheel.

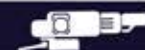
### For General Steel



METAL	NAME	SIZE		SPEC					MAX OPERATING SPEED		CARTON Q'ty	
		mm	inch	Grain	36	46	60	80	120	m/s		rpm (min-1)
Type-27 	BEST TOUCH	100x2x16	4x5/64x5/8	AC		●	●	●	●	72	13,700	200
		100x3x16	4x1/8x5/8		●	●	●	●	13,700		200	
		115x3x22.23	4-1/2x1/8x7/8		●	●	●	●	80	13,300	160	
		125x3x22.23	5x1/8x7/8		●	●	●	●		12,200	160	
		180x3x22.23	7x1/8x7/8		●	●	●	●		8,500	75	
		230x3x22.23	9x1/8x7/8		●	●	●	●		6,600	75	

※ : Always use backup pad

### For Stainless Steel / INOX



STAINLESS	NAME	SIZE		SPEC					MAX OPERATING SPEED		CARTON Q'ty	
		mm	inch	Grain	36	46	60	80	120	m/s		rpm (min-1)
Type-27 	BEST TOUCH	100x2x16	4x5/64x5/8	WA		●	●	●	●	72	13,700	200
		100x3x16	4x1/8x5/8		●	●	●	●	13,700		200	
		115x3x22.23	4-1/2x1/8x7/8		●	●	●	●	80	13,300	160	
		125x3x22.23	5x1/8x7/8		●	●	●	●		12,200	160	
		180x3x22.23	7x1/8x7/8		●	●	●	●		8,500	75	
		230x3x22.23	9x1/8x7/8		●	●	●	●		6,600	75	

※ : Always use backup pad

### For Stone / Masonry / Glass / Concrete



MASONRY	NAME	SIZE		SPEC					MAX OPERATING SPEED		CARTON Q'ty	
		mm	inch	Grain	36	46	60	80	120	m/s		rpm (min-1)
Type-27 	BEST TOUCH	100x2x16	4x5/64x5/8	GC		●	●	●	●	72	13,700	200
		100x3x16	4x1/8x5/8		●						13,700	200

※ : Always use backup pad

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